

Amendments to the Claims

1. (Currently Amended) A supersonic kinetic spray nozzle comprising:
a converging region and a diverging region separated by a throat, said diverging region extending from said throat to an exit end; and
at least a portion of said diverging region adjacent said throat having a cross-sectional expansion rate of at least 1.0 millimeters squared per millimeter;
wherein said portion is located within a first one third of a length of said diverging region adjacent to said throat and wherein said cross-sectional expansion rate decreases between said first one third and said exit end of said diverging region.
2. (Original) The nozzle recited in claim 1, wherein said expansion rate is at least 2.5 millimeters squared per millimeter.
3. (Original) The nozzle recited in claim 1, wherein said expansion rate is at least 5.0 millimeters squared per millimeter.
4. (Original) The nozzle recited in claim 1, wherein said expansion rate is at least 10.0 millimeters squared per millimeter.
5. (Original) The nozzle recited in claim 1, wherein said portion comprises up to one third of a length of said diverging region.
6. Cancelled

7. (Currently Amended) A kinetic spray system comprising:

a supersonic nozzle having a converging region and a diverging region separated by a throat, said diverging region extending from said throat to an exit end; at least a portion of said diverging region adjacent said throat having a cross-sectional expansion rate of at least 1.0 millimeters squared per millimeter;

said portion is located within a first one third of a length of said diverging region adjacent to said throat and said cross-sectional expansion rate decreases between said first one third and said exit end of said diverging region;

at least one powder injector connected to said nozzle with one of a low pressure or a high pressure powder feeder connected to said injector; and

a high pressure source of a heated main gas connected to said nozzle.

8. (Original) The kinetic spray system recited in claim 7, wherein said expansion rate is at least 2.5 millimeters squared per millimeter.

9. (Original) The kinetic spray system recited in claim 7, wherein said expansion rate is at least 5.0 millimeters squared per millimeter.

10. (Original) The kinetic spray system recited in claim 7, wherein said expansion rate is at least 10.0 millimeters squared per millimeter.

11. (Original) The kinetic spray system recited in claim 7, wherein said portion comprises up to one third of a length of said diverging region.

12. Cancelled

13. (Currently Amended) A method of kinetic spray coating a substrate comprising the steps of:

- a) providing particles of a material to be sprayed;
- b) providing a supersonic nozzle having a throat located between a converging region and a diverging region, the diverging region extending from the throat to an exit end and at least a portion of said the diverging region adjacent said the throat having a cross-sectional expansion rate of at least 1.0 millimeters squared per millimeter wherein the portion is located within a first one third of a length of the diverging region adjacent to the throat and wherein the cross-sectional expansion rate decreases between the first one third and the exit end of the diverging region;
- c) directing a flow of a gas through the nozzle, the gas having a temperature insufficient to cause melting of the particles in the nozzle; and
- d) entraining the particles in the flow of the gas and accelerating the particles to a velocity sufficient to result in adherence of the particles on a substrate positioned opposite the nozzle.

14. (Original) The method of claim 13, wherein step b) comprises providing a diverging region having at least a portion with a cross-sectional expansion rate of at least 2.5 millimeters squared per millimeter.

15. (Original) The method of claim 13, wherein step b) comprises providing a diverging region having at least a portion with a cross-sectional expansion rate of at least 5.0 millimeters squared per millimeter.

16. (Original) The method of claim 13, wherein step b) comprises providing a diverging region having at least a portion with a cross-sectional expansion rate of at least 10.0 millimeters squared per millimeter.

17. Cancelled

18. Cancelled

19. (Original) The method of claim 13, wherein step a) comprises providing particles having an average nominal diameter of from 60 to 250 microns.

20. (Original) The method of claim 13, wherein step d) comprises accelerating the particles to a velocity of from 300 to 1300 meters per second.